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MANUAL KITS					
Kit code	Regulator	Hose Length, m	Handle	Neck tube	Burner
PMPX	S305401	4	S3486	S3511	S2941
PMPTBX	S305401	4	S3486	N/A	S3524
PMPHX	N/A	4	S3486	S3511	S2941
P9NFT670X	S305401	4	S3486	S3501	P8842
P3444KITX	S305401	4	S3444*	N/A	N/A
P3444KIT10X	S305401	10	S3444*	N/A	N/A
P3460KITX	S305401	4	S3460*	N/A	N/A
P3460KIT10X	S305401	10	S3460*	N/A	N/A
P9RFMAN1X	S306111	4	S3488	S3510	S2944
P9RFMAN2X	S306111	4	S3488	S3506	2 x S2944

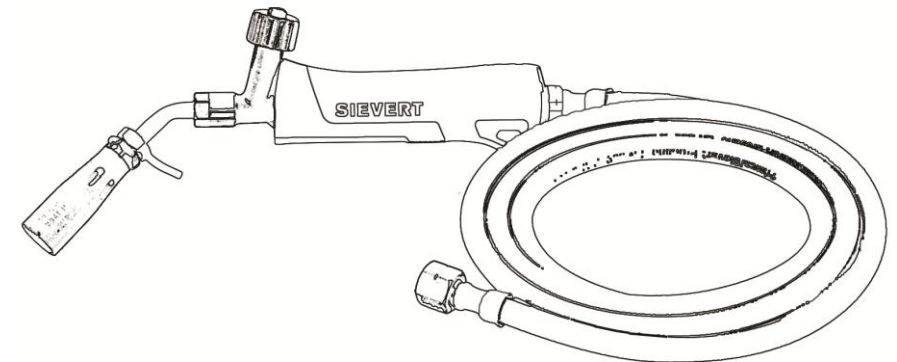
AUTOMATIC KITS				
Kit Code	Regulator	Hose length, m	Handle	Combined burner & neck
PAUTOKITX	S305401	4	S3366	S3343
P3366KITX	S305401	4	S3366	S335302
P3366KIT10X	S305401	10	S3366	S335302
P9PGKIT01	S309121	2	S3366	S3351-01
P9PGKIT02	S306311	4	S3366	S3351-01

*The S3444 & S3460 are complete handle, neck tube & burner and are non-interchangeable.

Regulator spec: S305401 1.5-4bar; S306111 1-4bar adjustable
S309121 2bar fixed; S306311 1-4 bar adjustable with HFV

SIEVERT®

Torch Kit Instructions



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Congratulations on purchasing your Sievert torch kit. You have purchased a first class product, and used correctly it will serve you for many years to come. Please read these instructions first, to ensure the maximum lifetime for your equipment. You will need to purchase either an 11kg, 19kg or 47kg Propane cylinder from your local LPG dealer.

Assembly

Ensure all parts are in good condition. Ensure all bull nose connections are clean & undamaged. Tighten all connections with spanners. (PMPX, PMPHX, P9RFMAN1X & P9RFMAN2X - Check that the necessary washers are in place and are in good condition)

Connection to a gas supply

Make sure the torch control valve and the cylinder valve are turned off. Connect to a suitable gas cylinder and tighten all connections with spanners. Open the cylinder valve and if fitted press the black button on the Hose Failure Valve to charge the system. Check for leaks with leak detecting fluid. Do this every time the equipment is used.

NEVER CHECK FOR LEAKS USING A NAKED FLAME

Operation

Single valve torches: With a match or lighter ready, open the torch control valve to allow a small flow of gas and light the edge of the burner. (Newly assembled systems may take a few moments to light due to air in the pipe) Once the burner is lit, the control valve can be opened to allow the required level of flame.

Double valve torches: With a match or light ready, open the large main valve and then open the smaller pilot valve. Light the burner and adjust the pilot flame to the desired size. NB it must not be sooty. Pull the trigger and adjust the main flame to the desired size with the larger main valve. When the trigger is released the flame returns to the “pilot flame” size.

To shut off the torch, first close the cylinder valve allowing the flame to die. NB. This may take a while depending on the length of hose or the burner in use. Then close the torch control valve(s)

Disassembly and Storage

With the cylinder valve closed, disconnect the torch kit from the cylinder. Never transport the cylinder with the torch kit attached.

Safety Instructions

Always use and store in a well ventilated area, ensuring that there is an adequate permanent ventilation. Never use or store a cylinder below ground. Site the cylinder away from any heat source. Always use, store and transport the cylinder in the upright position.

Fire

In the event of a fire, keep the cylinder upright, if possible turn off the cylinder valve and extinguish the fire using a **dry powder extinguisher**. Never use a water jet on an LPG fire. If in any doubt, move all people away from the area and call the fire brigade.

Servicing and maintenance

Check the kit regularly and maintain in a clean and undamaged condition. The kit must be maintained by a responsible person. If in any doubt, consult your equipment supplier for advice, spares or repair.

Advice or problems

For further advice we can be contacted by telephone on 0121 506 1818 or by email enquiries@sievertuk.co.uk

Please keep these instructions for future reference.